

Operator card

Status bar

	State	What it means
	Offline	No link to the robot. Nothing will move.
	Initialising	Starting up. Wait.
	Ready	Armed and waiting for Start.
	Running	Producing.
	Paused	Stopped on purpose, resumable.
	Fault	Stopped by a problem. See below.
	Aborted	Cycle abandoned. Rearm to restart.

If it stops

Message on screen	What to do
Robot disconnected	Check the robot power and network; reconnection is automatic.
Emergency stop active	Release the E-stop, then rearm the cell.
Contact stop — the robot touched something	Free the contact (clear the robot), then press Reset .
Robot fault	Read the detail on screen, clear the cause, then press Reset .
Robot fault — cycle can resume	Clear the cause if needed, then Acquit & Resume to continue where it stopped.
Program stopped: ...	Clear the cause, then Reset . The code stays until the cell is rearmed.
Robot not in remote mode	Set the controller to AUTO with remote enabled, or press Reset .
Tool payload differs from the declared one	Check what the tool is holding, then correct the payload during init.

If it waits

Message on screen	What to do
Pallet ... waiting for validation	Check the pallet, then press its validation button.
Waiting for a pallet	Place an empty pallet on a free station.
Waiting for a part on the conveyor	Nothing. The cycle resumes when a part reaches the pick point.
Waiting for the next operation...	Nothing. Normal.
Stop requested — finishing the current step	Nothing. It stops at the end of the step.

Buttons

Button	Does
Start	Begins production with the selected recipe.
Pause / Resume	Stops at the end of the move / carries on.
Stop	Finishes the current step, then stops.
Abort	Abandons the cycle. The part in the tool stays in the tool.
Soft stop	Software emergency stop. Not a substitute for the red button.
Reset	Acknowledges a fault once its cause is gone.
Rearm	Puts an aborted or e-stopped cell back into service.
Home	Sends the robot to its HOME position.
Speed	Changes the running speed. Does not change the trajectory.

Pallet stations

No pallet — put one on · **To validate** — check it, then press validate · **Complete** — take it away · **Removed mid-cycle** — a pallet left during the cycle; press Reset after putting one back.

Do not open the fence. If the message is not in this list, or the same fault comes back: stop the cell and call

Name Phone